



color^{tools}™

Water Base Spray-Only Stain

Product Code: **250425**

Colortools™ Water Base Spray-Only Stain's quick dry time makes it an ideal stain system for production of commercial and residential wood product including, doors, millwork, cabinets, furniture and fixtures. Colortools WB Spray-Only Stain provides uniform color while preventing blotchiness. Formulated for industrial/shop use only.

CHARACTERISTICS:	
Coverage:	350 sq. ft. per gallon depending on application method and absorbency of substrate.
Dry Time:	Times may vary due to environmental controls, humidity and application method. Drying time @ 65-70° F.
Dry to handle:	10 minutes
Dry to Seal:	minimum 30 - 45 minutes
Storage:	Keep container closed when not in use. Store in the original container. Do not store above 100°F (37.8°C).
Shelf Life:	12 months from date of manufacture.
VOC:	212 g/l (1.8 lb/gal)*
HAPs:	0.005 lb. VHAP/lb. Solids*
* VOC and HAP content will vary with color and tint strength.	

- FEATURES:**
- Excellent color control
 - Even appearance
 - Easy to use
 - Achieve deep colors
 - Good adhesion
 - Fast recoat time
 - Compatible with water base & solvent base finishes
 - Low VOC
 - Ultra-Low HAP
 - Meets NESHAP (JJ and QQQQ) for wood furniture & building materials
 - Reduce emissions, reduce waste disposal

TINTING:
Maximum color load is 16 fluid ounces per gallon. Tint with Colortools Water Base Colorants and Colortools Water Base Dye Concentrates.

SURFACE PREPARATION
Sand wood surface with 150 grit sandpaper until you achieve a white powder. Remove sanding dust from surface. Surface should be free of dirt, grease, oils, wax and sanding dust.

DIRECTIONS FOR USE:
Stir well before using. Pigments will settle over time. This product must be slowly and constantly agitated during application to ensure proper mixing. Read Safety Data Sheet (SDS) and all directions prior to use. Test suitability and performance on each substrate prior to use. *For optimum results apply a uniform, wet coat of Colortools Water Base Spray Stain using low fluid and atomizing air pressures.* Topcoat with Rudd Clear sanding sealer and/or topcoats.

Application Equipment: Product can be applied with most corrosion resistant spray application equipment. For specific recommendations, contact your product sales representative.

Thinning: Thinning is not required for most application equipment. If desired, thin with Colortools Water Base Spray-Only Stain Clear Base. Thinning will change VOC and cause color variation.

Clean-Up: Use soap and water for wet product. For dried film clean-up use Rudd Premium Lacquer Thinner.

APPLICATION PRECAUTIONS
Spraying heavily pigmented stain on maple or other very hard, non-porous woods may result in loss of adhesion of clear sealers or topcoats.
Maximum color load 16 fluid ounces per gallon.

NOTE: This stain has been tested on a limited number of substrates and under a limited number of topcoats. The user is responsible for testing suitability and performance for their specific application.

SHIPPING/STORAGE INFORMATION:

OSHA Flammability Class: Not Applicable
DOT Class: Not Regulated

(Avoid breathing vapors, use a NIOSH approved cartridge respirator. Use filters to avoid breathing spray particles or sanding dust.)



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