



ENVIRONMENTAL DATA SHEET

PRODUCT 310742.ST*
PRODUCT NAME Accel 680 Water-Clear Conversion Varnish Satin

MANUFACTURER
GEMINI INDUSTRIES, INC.
421 SE 27th STREET
EL RENO, OK 73036

VOC / VHAPS DATA

COATING CATEGORY	WOOD COATING	
SPECIFIC GRAVITY	0.95	
COATING DENSITY	7.92 LB/GAL	
TOTAL SOLIDS	37.67 % BY WT	29.10 % BY VOL
TOTAL VOLATILES	62.33 % BY WT	70.90 % BY VOL
ACTUAL VOC (MATERIAL)	4.92 LB/GAL	590 g/l
REGULATORY VOC (LESS EXEMPT)	4.94 LB/GAL	591 g/l
REGULATORY VOC (CATALYZED)	4.93 LB/GAL	591 g/l
VOC RATIO (MATERIAL)	1.65 lb VOC/lb solids	
VHAPS	0.05 lb/gal	
	0.02 lb/lb solids	
	0.18 lb/vol solids	

HAPS COMPOUNDS

<u>COMPOUND</u>	<u>% BY WEIGHT</u>	<u>% BY VOLUME</u>
Methyl alcohol	0.25	0.31

The information contained in this document is provided to assist the user of this product in complying with the appropriate federal, state, and local laws and regulations. Although Rudd Company, Inc. believes the data contained herein to be accurate and to have been derived through testing and other reliable sources, the providing of this information is not intended to constitute a warranty or a representation of performance by Rudd Company, Inc.

*Data for other sheens available upon request.

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